FEP, or Fluorinated Ethylene Propylene, is a type of fluoropolymer that has become increasingly popular in recent years. FEP is a versatile material with a wide range of applications, including in the medical industry, aerospace, and even in the production of cookware.

### **Product Overview**

Product: PF-002 has exceptional dielectric properties, low flammability is chemically inert, and

has weatherability.

Typical Applications: It is typically used for wire and cable insulation, small tubing, and injection molded parts.

Availability: It is packaged in 25-kg, single-layer, plastic bags.

### TYPICAL PROPERTIES OF FEP PF-002 (Data not for specification purposes)

Properties	Test Method	Unit	PF-002
Melt Flow Rate	ASTM D2116	g/10 min	2.1~4.0
Specific Gravity	D792		2.12-2.17
Tensile Strength, 23 °C (73 °F)	D638	MPa	27.0
Elongation at Break >	D638	%	330
Impact Strength, Notched Izod, 23 °C (73 °F)	D256	kJ/m2	No Break
Water Absorption	D570	%	< 0.01
Hardness, Shore Durometer	D2240	D2240	D56
Chemical Resistance	D543		Excellent
Melting Point	D4591/D3418	°C (°F)	265 (505)
Relative Permittivity, 10 <sup>6</sup> Hz	D150		2.15

#### **CERTIFICATION**

- SGS Certification
- ROHS Certification
- REACH Certification
- SVHC Certification
- FDA Approved
- EU Approved

### PRODUCT DESCRIPTION

PF-002 is a high-performance resin that offers exceptional dielectric properties, performance at temperature extremes, low flammability, chemical inertness, weatherability, and a low coefficient of friction. It is an excellent choice for demanding applications in the chemical industry and wire and cable applications that require stress crack resistance.

#### **PROCESSING**

PF-002 resin can be processed by conventional melt extrusion, and by injection, compression, and blow molding processes. For smooth feeding to extrusion equipment, it is supplied in 3 mm (0.12 in) pellets. The extruders and molding machines used for PF-002 should be constructed of high nickel alloy corrosion-resistant materials and be capable of operating at temperatures up to 400 °C (750 °F).

# STORAGE AND HANDLING

The properties of Peony FEP PF–002 resins are not affected by storage time. Ambient storage conditions should be designed to avoid airborne contamination and water condensation on the resin when opening and emptying the packaging.

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