

**Product:** PF-304 is a melt-processible copolymer of tetrafluoroethylene and hexafluoropropylene, without additives.

**Typical Applications:** Wire and cable insulation, small tubing, and injection molded parts.

**Packing:** It is packaged in 25-kg, single-layer, plastic bags.

#### TYPICAL PROPERTIES OF FEP PF-304 (Data not for specification purposes)

Properties	Test Method	Unit	PF-304
Melt Flow Rate	D2116	g/10 min	8.1-12.0
Specific Gravity	D792		2.12-2.17
Guide DDR Range for Cable Extrusion			60-120
Tensile Strength, 23 °C (73 °F) ≥	D638	MPa	23
Elongation at Break ≥	D638	%	330
Impact Strength, Notched Izod, 23 °C (73 °F)	D256	kJ/m <sup>2</sup>	No Break
Water Absorption	D570	%	< 0.01
Hardness, Shore Durometer	D2240	D2240	D56
Chemical Resistance	D543		Excellent
Melting Point	D4591/D3418	°C (°F)	265 (505)
Relative Permittivity, 106Hz	D150		2.15
Volatile Matter ≤		%	0.01

## CERTIFICATION

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- PFOA Free, PFAS Free
- ROHS Certification
- REACH Certification
- SVHC Certification

## PROCESSING

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PF-304 resin can be processed by conventional melt extrusion, and by injection, and blow molding processes. For smooth feeding to extrusion equipment, it is supplied in 3 mm (0.12 in) pellets. The extruders and molding machines used for PF-304 should be constructed of high nickel alloy corrosion-resistant materials and be capable of operating at temperatures up to 400 °C (750 °F).

## STORAGE AND HANDLING

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The properties of FEP PF-304 resins are not affected by storage time. Ambient storage conditions should be designed to avoid airborne contamination and water condensation on the resin when opening and emptying the packaging.

## QUZHOU DFS CHEM CO., LTD.

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### LOCATION

NO 95, Changqian Road, Kecheng  
Quzhou, Zhejiang, China

### CONTACT US

Phone: +86 13957007557  
Email: [info@peflon.com](mailto:info@peflon.com)