

Product Description: unfilled PEEK pellet. Processing: injection molding, extrusion.

**Specifications**

Test Item	Test Standard	Test Condition	Unit	Typical Value
<b>Mechanical Properties</b>				
Tensile Strength	ISO 527	Yield, 23°C	MPa	110
Elongation at Break	ISO 527	Break, 23°C	%	25
Flexural Strength	ISO 178	Yield, 23°C	MPa	170
Flexural Modulus	ISO 178	23°C	GPa	4
Izod Impact Strength, Notched	ISO 180/A	Notched	kJ/m <sup>2</sup>	5
Molding Shrinkage, Flow Direction	ISO 294-4	Flow Direction	%	1.0
Molding Shrinkage, Transverse Direction	ISO 294-4	Transverse Direction	%	1.3
<b>Thermal Properties</b>				
Melting Point	ISO 11357	-	°C	343
Glass Transition Temperature	ISO 11357	Onset	°C	143
Heat Deflection Temperature	ISO 75A-f	1.8MPa	°C	156
<b>Flow Properties</b>				
Melt Index	ISO 1133	380°C, 5 kg	g/10min	80
<b>Other Properties</b>				
Density	ISO 1183	23°C	g/cm <sup>3</sup>	1.3
Dielectric Strength	IEC 60243	2mm	kV/mm	16
Volume Resistivity	IEC 62631	-	Ω·m	3
<b>Processing Guidance</b>				
Item	Unit	Recommended Value		
Processing Method	-	injection molding, extrusion		
Processing Temperature	°C	380 ± 20		
Drying Condition	-	150°C / 3 h or minimum 120°C / 6 h		
Moisture Absorption	%	< 0.3		

**Notes**

Statement: This TDS is prepared according to internal testing standards and typical laboratory data. It does not constitute a warranty or guarantee for a specific application. Users should verify suitability before commercial use.

**LOCATION**

**CONTACT US**