

TECHNICAL DATA**FEP (fluorinated ethylene propylene) PF-304**

Product: PF-304 has exceptional dielectric properties and low flammability, is chemically inert and has weatherability. It is a melt-processible copolymer of tetrafluoroethylene and hexafluoropropylene, without additives.

Applications: Cable sheath.

Availability: Net weight 25kg, single-layer, plastic bags.

TYPICAL PROPERTIES OF FEP PF-304 (Data not for specification purposes)

Properties	Test Method	Unit	PF-304
Melt Flow Rate	ASTM D2116	g/10 min	8.1-12.0
Tensile Stress, $\geq$		MPa	22.0
Fracture Strain, $\geq$		%	310
Relative Gravity	D792		2.12-2.17
Melting Point		°C	260 $\pm$ 10
Dielectric Constant (10 ⁶ Hz), $\leq$	D150	/	2.15
Dissipation Factor (10 ⁶ Hz), $\leq$	D150	/	7.0 $\times$ 10 ⁻⁴
MIT, cycles, $\geq$		cycles	15000

CERTIFICATION

- ROHS Certification
- REACH Certification
- SVHC Certification
- EU Approved

PROCESSING

FEP PF-304 resin can be processed by compression molding, injection molding and extrusion processes. For smooth feeding to extrusion equipment, it is supplied in 3 mm (0.12 in) pellets. The molding machines used for PF-304 should be constructed of high nickel alloy corrosion-resistant materials and be capable of operating at temperatures up to 400 °C (750 °F).

STORAGE AND HANDLING

The properties of FEP PF-304 resins are not affected by storage time. Ambient storage conditions should be designed to avoid airborne contamination and water condensation on the resin when opening and emptying the packaging.

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LOCATION

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